



Inverter

- Digital control of the welding parameters with synergic curves preset according to used type of material, gas and wire diameter
- Multiprocess power sources: MMA/TIG LIFT/ - MIG/MAG Synergic & Manual-Pulse and double Pulse
- Synergic multiprocess inverter compact power equipment
- Ability to store personalized welding parameters up to 99 JOBS
- “Smart PROGRAM” key for quickly selecting any program
- Feeding mechanism with 4 rolls of large diameter for a precise and constant wire driving
- Double groove rolls replaceable without any tool
- “Energy saving” function to operate the power source cooling fan and torch water cooling only when necessary
- Excellent arc striking always precise and efficient
- Ability to partially or totally lock the equipment with access key by password
- Reduced energy consumption
- Trouble shooting auto-diagnosis feature
- Initial and final crater control
- VRD - Voltage Reduction Device

Standart package:

Fe - CrNi - AlMg - AIS

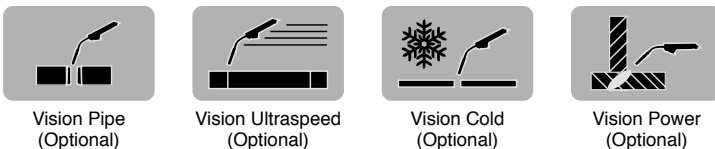
Optional package:

Fe - CrNi - AlMg - AISi - CuSi3 - AlBz8 - FCW (Rutil - Basic - Metal)
Duplex - Super Duplex



PoWerTech 325 Pulse

Input Voltage	V	3 Phase, 50/60 Hz, 400 ± 20 V
Installed Power	kVA	17
Fuse (delayed action)	A	25
Open Circuit Voltage	V	63
Current Range	A	10-320
Duty Cycle at (40°C)	%100 %60 %40	280 / 300 / 320
Standards		EN 60974-1 / EN 60974-5 / EN 60974-10
Usable Wire Diameters		0.6 - 1.2
Protection Class	IP	23 S
Insulation Class		H
Dimensions (L*W*H)	mm	660 / 290 / 515
Weight	kg	42



Vision Pipe (Optional)

Vision Ultraspeed (Optional)

Vision Cold (Optional)

Vision Power (Optional)

STANDARD & OPTIONAL EQUIPMENTS

This Order Code Covers The Welding Machine and All of The Equipments 3021000036 Air Cooled 3021000037 Water Cooled							
	1021000021	1051900011	2020900649	1051300003	1024300001 (Optional)	2020900176 (Optional)	1051900012 (Optional)

GEDİK Welding provides full support for after sales services. 1 year warranty.