



**Inverter**

### Product Features

#### Multi process with design for heavy duty conditions

- Maximum efficiency
- Able to operate with generators
- Adjusting the sensitivity of current with digital display
- High level wave form control technology
- High duty cycle performance
- Stable welding current crates less spatter and perfect performance

#### Extra Functions

- Waveform control for added stability of the arc, even at low current levels
- MIG / Lift-TIG, MMA, FCAW and Gauging Modes
- Current - Voltage adjustment possible during welding
- 4 roll wire feeding unit
- 2T/4T Trigger Modes
- Arc Force
- Hot Start
- Arc Control
- Small wire feeded unit for shipyard industry (Optional)

#### Usage Areas

- Manufacturing
- Construction
- Pipe Lines
- Shipyards
- Machine Industry
- Maintenance and Repair Applications
- Energy Plants



Input Voltage (V)	Power Cons. (kVA)	Delayed Fuse (A)	No Load Voltage (V)	Welding Current Range (A)	Output Voltage Range (V)	Duty Cycle(40°)		Standards	Protection	Isolation Class	Dimensions (DxWxH) (mm)	Weight (kg)	Wire Dimensions (mm)
						%100	%60						
3 Phase, 50/60 Hz, 380 V ±%10	14	32	70	60-350	17-31,5	270	350	EN ISO 60974-1 EN ISO 60974-2 EN ISO 60974-5 EN ISO 60974-10	IP 23	H	605 x 330 x 565	49	0,8 1,0 1,2 1,6

### Standard & Optional Equipments

This order code covers the welding machine and all of the equipments (Water Cooled) <b>3021000086</b> (Gas Cooled) <b>3021000085</b>								
	<b>1021000054</b>	<b>1020900001</b>	<b>6000000447</b> (Cooled)	<b>2020900066</b>	<b>1051300003</b> (Ar) <b>1051300015</b> (CO <sub>2</sub> )	<b>2020900649</b>	<b>2020900961</b> (Water Cooled) <b>2020900962</b> (Gas Cooled)	<b>1051900012</b> (Water Cooled) <b>1051900011</b> (Gas Cooled)

GEDİK Welding provides full support for after sales services. 1 year warranty