

Features and Applications

- Gouging and removal of old, worn or cracked parts and correction of casting defects
- Cleaning defective surfaces and removing faulty welding deposits
- Gouging and chamfering all industry metals
- Easy striking and restriking, high gouging speed
- It burns up impurities, degasses metal, leaving it metallurgically clean operates at all positions, even overhead

Welding Positions



Current Type
D.C.(+)

Operating Data

Product Code	Diameter x Length (mm) / (inch)		Welding Current (A)	Package Weight (Kg)	Weight g / 100 pcs
3030100001	3.20 x 350	1/8 x 14"	180 - 240	5	3820
3030100002	4.00 x 350	5/32 x 14"	250 - 320	5	5620
3030100003	5.00 x 350	3/16 x 14"	350 - 450	5	8230

Approvals: CE, SEPRO

Features and Applications

- Cleaning defective surfaces, removing faulty weld deposits, bevelling, gouging, elimination of tears, cutting metal parts to required size
- Made of copper-plated graphite. Used along with compressed air
- Special-type electrode holder is required
- Should be held horizontally to work
- Able to operate at all positions

Welding Positions



Current Type
D.C.(+)

Operating Data

Product Code	Diameter x Length (mm) / (inch)	Pcs / Box	Welding Current (A)
6051500029	6.00 x 305	50	300 - 400
6051500046	8.00 x 305	50	350 - 450
6051500030	10.00 x 305	50	450 - 600
6051500047	12.00 x 305	50	500 - 700
6051500031*	13.00 x 430	50	800 - 1000

*Jointed Carbon Electrode

Approvals: SEPRO