



Designed for heavy industrial use



Multi-process



Synergic, pulse



Suitable for mild steel, stainless steel, aluminum and bronze welding

Inverter



Extra Functions

- Waveform control for added stability of the arc, even at low current levels
- Parameter saving possibility
- Multifunctional, MIG / Lift-TIG, MMA, FCAW and Gauging Modes
- Current –Voltage adjustment during welding
- 4 roll wire feeding unit
- 2T/4T Trigger Modes
- Arc Force
- Hot Start
- Arc Control

Usage Areas

- Production
- Construction
- Pipe Lines
- Shipyards
- Maintenance and Repair Applications
- Energy Plants

Input Voltage	V	3 Phase, 50/60 Hz, 400 V ±%10
Installed Power	kW	14
Delayed Fuse	A	32
No Load Voltage	V	101
Welding Current Range	A	60-350
Output Voltage Range	A	17-31,5
Duty Cycle at (40°C)	%100 %60	270 / 350
Standards		EN IEC 60974-1 / EN 60974-10:2014
Protection Class	IP	21 S
Insulation Class		H
Dimensions (L*W*H)	mm	605 x 330 x 565
Weight	kg	49
Wire Diameters	mm	0,8 / 1,0 / 1,2

STANDARD & OPTIONAL EQUIPMENTS

This order code covers the welding machine and all of the equipments (Water Cooled)	This order code covers the welding machine and all of the equipments (Gas Cooled)									
		3021000090	3021000089	1021000056	1020900000	1024300007	2020900066	1051300003 (Ar) 1051300015 (CO2)	2020901327	2020900957 (Water Cooled) 2020900958 (Gas Cooled)