



NIPPON KAIJI KYOKAI

Certificate

Certificate No.
NKY-2785

OF

TYPE APPROVAL FOR WELDING CONSUMABLE

Brand : GEKA SG2/M24
Manufacturer : Gedik Kaynak Sanayi ve Ticaret A.S.
Pendik, Istanbul, Turkey
Kind : Semi-Automatic Welding Consumable
Purpose : For High Tensile Steel
Approval Condition ;
Grade : KSW53Y40(M2)
Current : DCEP
Position : Flat, Horizontal, Vertical Upward
Vertical Downward and Overhead
Max. Dia. of Wire : F ; 1.6mm, H ; 1.6mm, VU ; 1.6mm,
VD ; 1.6mm, OH ; 1.6mm
Shield Gas : 80%Ar + 18%CO₂ + 2%O₂

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 29th day of May 2009.
Issued at Tokyo on the 30th day of May, 2008.

14706

H. Takano
General Manager
Material and Equipment Department

Note : The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

<p>The validity of this certificate has been renewed until.....<u>09 January 2015</u>..... Date: <u>10 January 2014</u>  Surveyor..... </p>	<p>The validity of this certificate has been renewed until.....<u>28 December 2015</u>..... Date: <u>29 Dec 2014</u>  Surveyor..... </p>
<p>The validity of this certificate has been renewed until.....<u>27 December 2016</u>..... Date:.....<u>28 December 2015</u>  Surveyor..... </p>	<p>The validity of this certificate has been renewed until.....<u>01 FEBRUARY 2018</u>..... Date:.....<u>02 FEBRUARY 2017</u>  Surveyor..... </p>
<p>The validity of this certificate has been renewed until.....<u>17 January 2019</u>..... Date:.....<u>18 Jan. 2018</u>  Surveyor..... </p>	<p>The validity of this certificate has been renewed until.....<u>10 February 2020</u>..... Date:.....<u>11 February 2019</u>  Surveyor..... </p>
<p>The validity of this certificate has been renewed until.....<u>05 April 2021</u>..... Date:.....<u>06 April 2020</u>  Surveyor..... </p>	<p>The validity of this certificate has been renewed until.....<u>05 Sept. 2022</u>..... Date:.....<u>06 Sept. 2021</u>  Surveyor..... </p>
<p>The validity of this certificate has been renewed until.....<u>19 August 2023</u>..... Date:.....<u>20 August 2022</u>  Surveyor..... </p>	<p>The validity of this certificate has been renewed until..... Date:..... Surveyor</p>