



# NIPPON KAIJI KYOKAI

Approval No. NKY-3339  
Certificate No. TA17255E

## Certificate

### OF TYPE APPROVAL FOR WELDING CONSUMABLE

Brand: GeKa ELOXCOR S 2209  
Applicant: Gedik Kaynak Sanayi ve Ticaret A.S.  
Pendik, Istanbul, TURKEY  
Manufacturer: Gedik Kaynak Sanayi ve Ticaret A.S.  
Pendik, Istanbul, TURKEY  
Grade: KW2209  
Welding Process: Semi-Automatic Welding (MAG Welding)  
Welding Positions and Max. Diameter of Wire: See Table 1  
Current: DCEP  
Shielding Gas: CO<sub>2</sub> and Ar+CO<sub>2</sub>  
Applicable Thickness of Parent Material: Stainless Steels

Table 1 Welding Positions and Max. Diameter of Wire

Butt Weld		Fillet Weld	
Flat:	1.2mm	Flat:	1.2mm
Horizontal:	1.2mm	Horizontal Vertical:	1.2mm
Overhead:	1.2mm	Horizontal:	1.2mm
Vertical Upward:	1.2mm	Horizontal Overhead:	1.2mm
Vertical Downward:	1.2mm	Overhead:	1.2mm
		Vertical Upward:	1.2mm
		Vertical Downward:	1.2mm

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 27 February 2018.

Issued at Tokyo on 28 February 2017.













T. Imamura

General Manager

Material and Equipment Department

Note : The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

<p>The validity of this certificate has been renewed until <u>17 January 2019</u> .</p> <p>Date: <u>18 Jan. 2018</u></p> <p> Surveyor</p> 	<p>The validity of this certificate has been renewed until <u>10 February 2020</u> .</p> <p>Date: <u>11 February 2019</u></p> <p> Surveyor</p> 
<p>The validity of this certificate has been renewed until <u>05 April 2021</u> .</p> <p>Date: <u>06 April 2020</u></p> <p> Surveyor</p> 	<p>The validity of this certificate has been renewed until <u>05 Sept. 2022</u> .</p> <p>Date: <u>06 Sept. 2021</u></p> <p> Surveyor</p> 
<p>The validity of this certificate has been renewed until <u>19 August 2023</u> .</p> <p>Date: <u>20 August 2022</u></p> <p> Surveyor</p> 	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>
<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>
<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>