

## Submerged Arc Welding Flux Drying Ovens

- After leaving the factory, at the first use, submerged welding flux goes through a shock process by being kept at a temperature range of 300°C min. - 350° max. for 2 hours.
- In the second phase, the temperature in the oven is lowered to 130°C and the flux is kept in the oven until it is transferred to the application area.
- Then the submerged welding flux is poured into buckets through the bottom dispenser and can be carried to the point of application quickly in the amounts needed per use.

### GKT-50

#### Submerged Arc Welding Flux Drying Oven



##### General Data

Capacity	50 kg
Height	50 - 109 cm
Outer Diameter	60 x 74 cm
Internal Diameter	48x34x43 cm
Number of Partitions	1
Maximum Heating Temperature	0 - 400°C
Temperature Control	Digitally Controlled
Motor Power	3000w
Operating Voltage	380V3ph
Operating Current	14 A
Heat Insulation	Available
Weight	115 kg

##### Standard and Optional Equipment

6051700014 This Order Code Relates to All Equipment

### GKT-125

#### Submerged Arc Welding Flux Drying Oven



##### General Data

Capacity	125 kg
Height	130 cm
Width - Depth	90-110x75 cm
Maximum Heating Temperature	0 - 400°C
Motor Power	4500w
Operating Voltage	380V
Operating Current	11.5 A
Weight	190 kg

##### Standard and Optional Equipment

6051700011 This Order Code Relates to All Equipment