



- Water cooled MIG/MAG welding machine, which provides easy access to the work area by separating the wire feeding unit
- Voltage calibration with 18 stages between 30-420 A welding current range
- Wire feeding system with 4 rolls
- High efficiency with 2 stage choke coil
- Ideal for welding metal sheets up to 15 mm
- It is preferred by heavy industrial companies
- Wire feeding speed adjustment within 1-22 mt/min range
- 2-4 trigger selection
- Digital current and voltage indicator



GKM420-2W		
Input Voltage	V	3 Phase, 50/60 Hz, 380 V
Installed Power	kVA	17.6
Fuse (delayed action)	A	42
Open Circuit Voltage	V	13-43
Current Range	A	30-420
Duty Cycle at (40°C)	%100 %60 %45	280 / 360 / 420
Standards		EN 60974-1 / EN 60974-5 / EN 60974-10 / S
Protection Class	IP	23
Insulation Class		H
Dimensions (L*W*H)	mm	1075 / 500 / 800
Weight	kg	162

WIRE FEEDER UNIT		
Usable Wire Diameters	Ø mm	0.8 / 1.0 / 1.2
Wire Types		Fe / FC
Wire Feeding Speed	mt/min	22 max
Dimensions (L*W*H)	mm	630 / 460 / 230
Weight	kg	15

STANDARD & OPTIONAL EQUIPMENTS

This Order Code Covers The Welding Machine and All of The Equipments 3000900007								
	3020900035	1051900012 (3mt)	6051900040 (4mt) (Optional)	6011100078	1051300003 Argon	1051300015 CO ₂	1051300016	2020900244/5mt 2020900254/10mt (Optional) 2020900275/15mt (Optional)

GEDİK Welding provides full support for after sales services. 1 year warranty.