



- Water cooled MIG/MAG welding machine, which provides easy access to the work area by separating the wire feeding unit
- Voltage calibration with 18 stages between 30-420 A welding current range
- Wire feeding system with 4 rolls
- High efficiency with 2 stage choke coil
- Ideal for welding metal sheets up to 15 mm
- It is preferred by heavy industrial companies
- Wire feeding speed adjustment within 1-22 mt/min range
- 2-4 trigger selection
- Digital current and voltage indicator










Input Voltage	V	3 Phase, 50/60 Hz, 380 V
Installed Power	kVA	17.6
Fuse (delayed action)	A	42
Open Circuit Voltage	V	13-43
Current Range	A	30-420
Duty Cycle at (40°C)	%100 %60 %45	280 / 360 / 420
Standards		<b>EN 60974-1 / EN 60974-5 / EN 60974-10 / S</b>
Protection Class	IP	23
Insulation Class		H
Dimensions ((L*W*H)	mm	1075 / 500 / 800
Weight	kg	162

### WIRE FEEDER UNIT

Usable Wire Diameters	Ø mm	0.8 / 1.0 / 1.2
Wire Types		Fe / FC
Wire Feeding Speed	mt/min	22 max
Dimensions ((L*W*H)	mm	630 / 460 / 230
Weight	kg	15

### STANDARD & OPTIONAL EQUIPMENTS

This Order Code Covers The Welding Machine and All of The Equipments  <b>3020900007</b>	 <b>1051900012</b> (3mt)	 <b>6051900040</b> (4mt) (Optional)	 <b>6011100078</b>	 Please Select One <b>1051300003</b> Argon <b>1051300015</b> CO <sub>2</sub>	 <b>1051300016</b>	 <b>2020900244</b> /5mt <b>2020900254</b> /10mt (Optional) <b>2020900275</b> /15mt (Optional)
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GEDiK Welding provides full support for after sales services. 1 year warranty.