



Inverter

- Multiprocess: MIG PULSE, MIG/MAG Synergic, MIG/MAG Manual, MMA and LIFT TIG
- Digital control of all welding parameters with preset synergic curves according to used material, gas and wire diameter
- User friendly and easy-to-use selection and recalling of the parameters and welding programs
- Ability to store personalized welding parameters up to 99 JOBS.
- Built-in polarity changeover facility for most common gas and glassless wires
- Professional wire feeding mechanism
- Double groove rolls replaceable without any tool
- Energy Saving: fan on demand
- Possibility of utilizing Ø 300 mm coils by means of the Retrofit Kit (Optional).
- Welding "mode" selector; 2T/4T-initial & crater - spot timer stitch timer function
- VRD(Voltage Reduction Device) function
- Central Euro connection for the torch



		MIG/MAG	TIG	MMA
Input Voltage	V	1 Phase 220 / 230	50 / 60 Hz ± 15%	
Installed Power	kVA	5.1	3.9	5.6
Fuse (delayed action)	A	16	16	16
Open Circuit Voltage	V	59	59	59
Current Range	A	10-200	5-175	10-150
Duty Cycle at (40°C)	%100	100	100	90
	%60	115	115	110
	%X	200 (%15)	175 (%20)	150 (%25)
Usable Wire Diameters		0.6-1.0	---	---
Standards		EN 60974-1 / EN 60974-5 / EN 60974-10 / S		
Protection Class	IP	23 S		
Insulation Class		H		
Dimensions ((L*W*H)	mm	500 / 220 / 425		
Weight	kg	16		

STANDARD & OPTIONAL EQUIPMENTS

This Order Code Covers The Welding Machine and All of The Equipments 3021000031	 1021000019	 1051900033	 2020900649	 1051300003	 3030100028 (Optional)	 6051900088 (Optional)	 2020901000 (Optional)	 2020900176 (Optional)
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GedIK Welding provides full support for after sales services. 1 year warranty.