## WELDING CONSUMABLE CERTIFICATE



Certificate No.: 757982-5267003-001	
Report No.: 5267003	
Port of: ISTANBUL	
Date: 03 NOVEMBER 2022	

## THIS IS TO CERTIFY

THAT THE UNDERSIGNED SURVEYOR TO THIS BUREAU DID, AT THE REQUEST OF GEDIK KAYNAK SAN.&TIC.A.S., ATTEND THE PLANT AT PENDIK-ISTANBUL/TURKEY, ON THE 12 DAY OF MAY, 2022 AND ON SUBSEQUENT DATES, IN ORDER TO CARRY OUT A PLANT SURVEY OF FACILITIES AND ASSOCIATED QUALITY ASSURANCE AND QUALITY CONTROL PROCEDURES AND TO WITNESS AND REPORT ON THE ANNUAL APPROVAL TESTING OF WELDING CONSUMABLES; AND,

THAT THE FACILITY IS CONSIDERED CAPABLE OF PROVIDING AN ACCEPTABLE UNIFORM PRODUCT, AND THAT EACH WELDING CONSUMABLE LISTED BELOW WAS FOUND IN COMPLIANCE WITH THE SPECIFICATION INDICATED AND IS ELIGIBLE TO BE PLACED ON THIS BUREAU'S APPROVED WELDING CONSUMABLES LIST IN THE FLUX CORED ARC WELDING SECTION:

TRADE <u>NAME</u> <u>SP</u>	<u>ECIFICATION</u>	GRADE OR CLASS	SHIELDING GAS	POSITION	CURRENT/ POLARITY	<u>SIZE</u>
GeKa ELCOR M70	ABS	3YM,3YM H5	M21(%82Ar+ %18CO2)	F,H,V	DCEP	1.2-1.6 MM
GeKa ELCOR R71	AWS A5.20	E71T-1C-J	CO2	ALL	DCEP	1.2-1.6 MM
	ABS	4YSA,4YSA H5,	CO2	ALL	DCEP	1.2-1.6 MM
GeKa SG2	ABS	3YSA*	M24(78%Ar+20	F,H,V	DCEP	0.6-1.6 MM
			%CO2+%2O2	VDOWN		
GeKa SG2(TIG)	ABS	4SA/4YSA	Ar(II)	ALL	DCEP	1.6-3.2MM
GeKa ELCOR R81Ni	ABS	4YQ460 SA/H5*	CO2	ALL	DCEP	1.20 MM
GeKa ELCOR R91	ABS	4YQ550 SA H5*	CO2	ALL	DCEP	1.20 MM
GeKa ELCOR R110	ABS	E 111 T1-G C*	CO2	ALL	DCEP	1.20 MM
GeKa ELCOR R71	ABS	4YSA,4YSA H5	CO2	ALL	DCEP	1.20MM
GeKa ELCOR R71	ABS	4YSA,4YSA H5	M21(%82Ar+%1	ALL	DCEP	1.20 MM
			8CO2)			

<sup>\*</sup>Impact tests were carried out at -40 Degree C.

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**EVREN ERDIR SURVEYOR** 

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Note: