



**Product Features**

- Maximum efficiency (%100 630 A)
- Cutting and gouging with carbon electrode. (6 - 8 mm)
- Able to operate with generators
- Adjusting the sensitivity of current with digital display.
- Protection against overheat, overcurrent, overvoltage and short circuit
- Capable of working with up to 100 mt welding cable.
- Easy arc start and adjustable
- Arc start time

**TIG Mode**

- Lift-TIG available

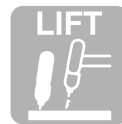
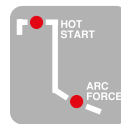
**Extra Functions**

- Hot Start
- Arc Force
- Gouging



**Usage Areas**

- Shipyards
- Off-Shores
- Industrial Facilities
- Automotive Industry
- Pipe Lines
- Aviation Industry
- Maintenance and Repair Applications



Input Voltage (V)	Power Cons. (kVA)	Delayed Fuse (A)	No Load Voltage (V)	Welding Current Range (A)	Duty Cycle(40°)	Standards	Protection	Isolation Class	Dimensions (DxWxH) (mm)	Weight (kg)
					%100					
3 Phase, 50/60 Hz, 380 V ±%10	34,2	52	96	50-630	630	EN ISO 60974-1 EN ISO 60974-10	IP 23S	H	686 x 322 x 584	58

**Standard & Optional Equipments**

<p>This order code covers the welding machine and all of the equipments</p> <p><b>3021000097</b></p>	 <p><b>1021000062</b></p>	 <p><b>2020900662</b></p>	 <p><b>2020900661</b></p>	 <p><b>6051900088</b> (Optional)</p>	 <p><b>6051900107</b> (Optional)</p>
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Can be used for gouging carbon steel, low alloy steel, stainless steel, high alloy steel, copper, silver, molybdenum, titanium, etc. GEDIK Welding provides full support for after sales services. 1 year warranty