

Product Features

Effective Working

- Able to operate with generators
- Designed for Heavy Industrial Use
- Adjusting the sensitivity of current with digital display
- Instant welding current measuring and monitoring
- Suitable to work under $\pm 10\%$ voltage fluctuations
- Maximum current level at 60% duty cycle

Extra Functions

MMA

- Hot start / Arc force

LIFT TIG / HF TIG

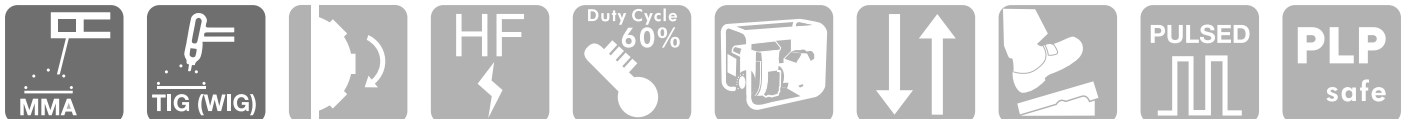
- Pre-past gas time / Up slope / Down slope
- Starting current / Ending current
- 2T/4T triggering modes
- Welding capability without deformation on ultra thin surfaces with Pulse Function property

Protection Functions

- Thermal Protection
- Overcurrent Protection
- Overvoltage Protection




Design

- Plastic front and rear panels
- Durable metal body
- Wireless Remote foot & Fingertip Control Units
- Optional trolley and water cooling unit



Welding Process	Input Voltage (V)	Power Cons. (kVA)	Input Current (A)	No Load Voltage (V)	Welding Current Range (A)	Duty Cycle(40°)		Standards	Protection	Isolation Class	Dimensions (DxWxH) (mm)	Weight (kg)
						%100	%60					
TIG	3 Phase 50/60 Hz	6,0	15	73	5-250	195	250	EN ISO 60974-1 EN ISO 60974-10	IP23	H	457 x 189 x 350	10,5
MMA	380 $\pm 10\%$	8,6	21									

Standard & Optional Equipments

This order code covers the welding machine and all of the equipments 3021000107	 1021000087	 6051900083	 2020900649	 1051300003	 6000000430 (Optional)
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GEDIK Welding provides full support for after sales services. 1 year warranty.