



**Inverter**

**Product Features**

**Multi process with design for heavy duty conditions.**

- Spatter free exceptional welding characteristics in both double pulse and pulse MIG on any material and with any gas
- Perfect performance with MIG/MA G Pulse
- Synergic digital control
- Maximum efficiency
- Able to operate with generators
- Adjusting the sensitivity of current with digital display
- High level wave form control technology

**Extra Functions**

- Waveform control for added stability of the arc, even at low current levels
- MIG / Lift-TIG, MMA, FCAW and Gauging modes
- Current-Voltage adjustment possible during welding
- 4 roll wire feeding unit
- 2T/4T Trigger modes
- Arc Force
- Hot Start
- Arc Control

**Usage Areas**

- Production
- Construction
- Pipe Lines
- Shipyards
- Maintenance and Repair Applications
- Energy Plants



Input Voltage (V)	Power Cons. (kVA)	Delayed Fuse (A)	No Load Voltage (V)	Welding Current Range (A)	Output Voltage Range (V)	Duty Cycle(40°)		Standards	Protection	Isolation Class	Dimensions (DxWxH) (mm)	Weight (kg)	Wire Dimensions (mm)
						%100	%60						
3 Phase, 50/60 Hz, 380 V ±%10	25	40	106	60-500	17-39	387	500	EN ISO 60974-1 EN ISO 60974-2 EN ISO 60974-5 EN ISO 60974-10	IP 23	H	605 x 330 x 565	57	0,8 1,0 1,2 1,6

**Standard & Optional Equipments**

This order code covers the welding machine and all of the equipments (Water Cooled) <b>3021000092</b>	This order code covers the welding machine and all of the equipments (Gas Cooled) <b>3021000091</b>	 <b>1021000057</b>	 <b>1020900003</b>	 <b>1024300007</b>	 <b>2020900066</b>	 <b>1051300003 (Ar)</b> <b>1051300015 (CO2)</b>	 <b>2020900660</b>	 <b>2020900963 (Water Cooled)</b> <b>2020900964 (Gas Cooled)</b>	 <b>1051900012 (Water Cooled)</b> <b>1051900011 (Gas Cooled)</b>
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GEDiK Welding provides full support for after sales services. 1 year warranty.