



- Water cooled MIG/MAG welding machine, which gives easy access to the work area by separating the wire feeding unit
- Voltage calibration with 36 (4x9) stages between 40-500 A welding current range
- Wire feeding system with 4 rolls
- High efficiency with 4 stage choke coil
- Ideal for welding metal sheets up to 40 mm
- It is preferred by heavy industrial companies
- Wire feeding speed adjustment within 1-22 mt/min range
- 2-4 trigger selection
- Digital current and voltage indicator










Input Voltage	V	3 Phase, 50/60 Hz, 380 V
Installed Power	kVA	27.5
Fuse (delayed action)	A	63
Open Circuit Voltage	V	16-57
Current Range	A	40-500
Duty Cycle at (40°C)	%100 %60	400 / 500
Standards		<b>EN 60974-1 / EN 60974-5 / EN 60974-10 / S</b>
Protection Class	IP	23
Insulation Class		H
Dimensions ((L*W*H)	mm	1100 / 510 / 1440
Weight	kg	211

#### WIRE FEEDER UNIT

Usable Wire Diameters	Ø mm	0.8 / 1.0 / 1.2 / 1.6
Wire Types		Fe / FC
Wire Feeding Speed	mt/min	22 max
Dimensions ((L*W*H)	mm	630 / 460 / 230
Weight	kg	15

#### STANDARD & OPTIONAL EQUIPMENTS

<p>This Order Code Covers The Welding Machine and All of The Equipments</p> <p>3000900011</p>	 <p>3020900063</p>	 <p>1051900012 (3mt)</p>	 <p>6051900040 (4mt) (Optional)</p>	 <p>2020900660</p>	 <p>Please Select One</p> <p>1051300003 Argon</p> <p>1051300015 CO<sub>2</sub></p>	 <p>1051300016</p>	 <p>2020900244/5mt 2020900254/10mt (Optional) 2020900275/15mt (Optional)</p>
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GEDiK Welding provides full support for after sales services. 1 year warranty.