



- High Quality Welding in low current range
- Penetration Adjustment Function, contributes to the stabilization of the welding quality
- Digital Electronic Reactor Control which supports high quality welding
- DC classic and DC synergic welding method
- Instant current adjustment function on the torch
- Pre/post-gas time, initial current, up/down slope current time etc. parameters
- Detachable wire feeding unit (4+3 rolling system for greater welding torch flexibility)
- Substantially improved the instantaneous arc starts by digital turbo start function and digital antistick
- Setting of job memory fine adjustment (30 Jobs)
- Current increase and decrease by single / double clicking of the standard torch switch

Inverter



Input Voltage	V	3 Phase, 50/60 Hz, 400 ± 15 V
Installed Power	kVA	17.1
Fuse (delayed action)	A	62
Open Circuit Voltage	V	58
Current Range	A	30-380
Current Tension Range	V	12-36
Duty Cycle at (40°C)	%100 %60 %50	270 / 350 / 380
Standards		EN 60974-1 / EN 60974-5 / EN 60974-10 / S
Protection Class	IP	23
Insulation Class		H
Dimensions ((L*W*H)	mm	640 / 250 / 430
Weight	kg	30

WIRE FEEDER UNIT

Wire Feeder Units		CM-7401
WireTypes		Fe / FC
Usable Wire Diameters	Ø mm	0.8 / 1.0 / 1.2
Wire Feeding Speed	mt/min.	22 max.
Dimensions ((L*W*H)	mm	732 / 243 / 402
Weight	kg	16

STANDARD & OPTIONAL EQUIPMENTS

This Order Code Covers The Welding Machine and All of The Equipments
3021000025
 Air Cooled
3021000026
 Water Cooled



1021000014

1024400000

1024300000
(Optional)

2020900174

1051900030

2020900649

1051300003

6000000441
(Optional)

6064100002
(Optional)

2020900878

GEDIK Welding provides full support for after sales services. 1 year warranty.