



Inverter

- Multifunction power source with optimal welding characteristics in MIG/MAG, MMA and TIG
- Digital adjustments of all the welding parameters
- Arc Force-hot start and electrode
- Antisticking function for best MMA Welding
- Ability to store personalized welding parameters up to 99 JOBS
- Selector for Current, wire speed, material thickness and program
- Built in polarity change over facility for most common gas and gasless wires
- It is absolutely unique for all external or internal maintenance jobs, car body repairs, agriculture and very light fabrication works
- Wire spool lodging up to Ø 200 mm max
- Possibility of utilizing Ø 300 mm coils by means of the Retrofit Kit (Optional)
- Professional 2-roll wire feeding mechanism for a precise and constant wire driving
- Welding "mode" selector; 2T/4T - initial & crater - spot timer - stitch timer function
- VRD (Voltage Reduction Device) function
- Central Euro connection for the torch



		MIG/MAG	TIG	MMA
Input Voltage	V	1 Phase 220/230 50/60 Hz ± %15		
Installed Power	kVA	7.8	5.9	7.4
Fuse (delayed action)	A	16	16	16
Open Circuit Voltage	V	59	59	59
Current Range	A	10-175	10-175	10-150
Duty Cycle at (40°C)	%100	100	100	90
	%60	115	115	110
	%X	175 (%20)	175 (%20)	150 (%25)
Usable Wire Diameters		0.6-1.0	---	---
Standards		<b>EN 60974-1 / EN 60974-5 / EN 60974-10 / S</b>		
Protection Class	IP	23 S		
Insulation Class		H		
Dimensions ((L*W*H)	mm	500 / 220 / 425		
Weight	kg	16		

## STANDARD & OPTIONAL EQUIPMENTS

This Order Code Covers The Welding Machine and All of The Equipments 3021000024								
	1021000013	1051900009	2020900723	1051300003	1024300003 (Optional)	6051900088 (Optional)	2020901000 (Optional)	2020900176 (Optional)

GEDIK Welding provides full support for after sales services. 1 year warranty.