



Inverter

- Easily regulate current via hand torch switch
- Improve quality at every welding place through a wide variety of welding modes
- Improve welding performance of thin plates with silent pulse function
- Improved arc concentration allows for better workability fillet and butt welding
- Light weight and compact size
- Automatic compensation for mains voltage fluctuations within $\pm 15\%$
- Perform very well in MMA welding
- 3 phase network
- Current increase and decrease by single/double clicking of the standard torch switch
- Pulse welding allows a better arc control and less deformation of the workpiece
- AC/DC (MIX) pulse welding with (0,1-500Hz) (0,1-50Hz)
- It can be connection to PLC and automation systems



		TIG	MMA
Input Voltage	V	3 Phase 50/60 Hz, 400 V \pm 15	
Installed Power	kVA	11	9
Fuse (delayed action)	A	32	32
Open Circuit Voltage	V	58	58
Current Range	A	4-300	10-250
Duty Cycle at (40°C)	%100	190	158
	%60	245	204
	%40	300	250
Standards		EN 60974-1 / EN 60974-3 / EN 60974-10	
Protection Class	IP	23 S	
Insulation Class		H	
Dimensions ((L*W*H)	mm	640 / 250 / 370	
Weight	kg	30	

STANDARD & OPTIONAL EQUIPMENTS

This Order Code Covers The Welding Machine and All of The Equipments
3021000018
 Air Cooled
3021000019
 Water Cooled



1021000010



6051900083



2020900649



1051300003



1024300000 (Optional)



2020900174 (Optional)



6051900076 (Optional)



6051300053 (Optional)

GEDIK Welding provides full support for after sales services. 1 year warranty.