

### Features and Applications

- Cleaning defective surfaces, removing faulty weld deposits, bevelling, gouging, elimination of tears, cutting metal parts to required size
- Made of copper-plated graphite. Used along with compressed air
- Special-type electrode holder is required
- Should be held horizontally to work
- Able to operate at all positions

### Welding Positions



**Current Type**  
D.C.(+)

### Operating Data

| Product Code | Diameter x Length<br>(mm) / (inch) | Pcs / Box | Welding Current<br>(A) |
|--------------|------------------------------------|-----------|------------------------|
| 6051500029   | 6.00 x 305                         | 50        | 300 - 400              |
| 6051500046   | 8.00 x 305                         | 50        | 350 - 450              |
| 6051500030   | 10.00 x 305                        | 50        | 450 - 600              |
| 6051500047   | 12.00 x 305                        | 50        | 500- 700               |
| 6051500031*  | 13.00 x 430                        | 50        | 800 - 100              |

\*Jointed Carbon Electrode

**Approvals:** GOST-R, SEPRO