



NIPPON KAIJI KYOKAI



Approval No. NKY-3337
Certificate No. TA17253E

Certificate

OF

TYPE APPROVAL FOR WELDING CONSUMABLE

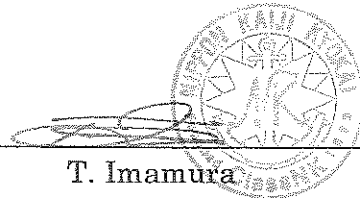
Brand: GeKa ELOX R 2209
Applicant: Gedik Kaynak Sanayi ve Ticaret A.S.
Pendik, Istanbul, TURKEY
Manufacturer: Gedik Kaynak Sanayi ve Ticaret A.S.
Pendik, Istanbul, TURKEY
Grade: KD2209
Welding Process: Manual Welding
Welding Positions and Max. Diameter of Electrode: See Table 1
Current: AC and DCEP
Shielding Gas: Not Applicable
Applicable Thickness of Parent Material: Stainless Steels

Table 1 Welding Positions and Max. Diameter of Wire

Butt Weld		Fillet Weld	
Flat:	4.0mm	Flat:	4.0mm
Horizontal:	4.0mm	Horizontal Vertical:	4.0mm
Overhead:	4.0mm	Horizontal:	4.0mm
Vertical Upward:	4.0mm	Horizontal Overhead:	4.0mm
Vertical Downward:	Not Applicable	Overhead:	4.0mm
		Vertical Upward:	4.0mm
		Vertical Downward:	Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

Issued at Tokyo on 28 February 2017.



T. Imamura

General Manager

Material and Equipment Department

Note : The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.